

2005 – 2009 GT Mustang Overlay Grille (Upper & Lower) CDC # 110010

Note:

Read installation instructions before starting. Sometimes the horizontal blades of the Billet Grille get bent as the result of shipping and handling outside of the control of Classic Design Concepts. Adjust the horizontal blades of the Billet Grille if necessarry to achieve proper spacing.



Kit Components:

- 1 Billet Lower Grille
 - 2 Hook Type Brackets
 - 2 #8 U-Nuts
 - 2 #8x5/8" Screws
- 1 3 Piece Billet Upper Grille
 - 4 2 Bend Brackets
 - 8 10-24x2" Machine Screws
 - 8 10-24 Nuts
 - 4 Flat Washers
- 1 Instructions

Tools Needed:

- Flat Screwdriver
- Phillips Screwdriver
- Straight Pick
- Angled Pick
- Masking Tape
- Thread Lock/Loctite

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Remove Upper Factory Grille for Billet Overlay:

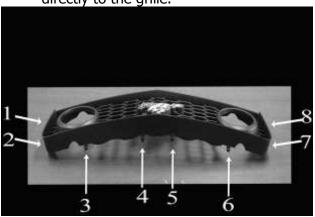
1. Raise hood and prop open.

2. Use a Flat Head Screwdriver to lift the center pin for removal of the six plastic pushpins from plastic radiator cover. Set cover aside.



3. Protect the fascia under the grille area with masking tape or by taping a soft blanket over the area.

4. Remove the factory Honeycomb grille that is held in by eight plastic clips that are attached directly to the grille.





Note:

Use an Angled Pick tool to lift the Tabs in the Fascia while pulling Honeycomb Grille toward you. Work your way around the Grille, one Tab at a time. You will need to unplug the fog lights before grille can be removed completely.

Install Upper Billet Grille:

1. With the factory grille out of car, insert both Billet Grille End Pieces into front of factory grille and mark hole locations through Mount Tabs of Billet Grille with pick. Remove Billet Grille End Pieces and drill holes (4 total) into plastic factory honeycomb grille with a 3/16" drill bit.



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Note:

Be careful not to damage factory grille with Drill Chuck. Screws (supplied in kit) will install through the tabs on the Billet Grille, through the factory grille, through the Washer, then thread into the Nuts.

- 2. Install End Pieces into factory grille and secure with the Machine Screws, Washers and Nuts provided in kit (washer is to be used on the back side of the plastic factory grille).
- 3. Place center section of Billet Grille onto factory grille. Insert the Machine Screws (4-supplied in kit) through the tabs in the Billet Grille, through the openings of the factory honeycomb grille, through the 2 Bend Brackets and thread into the Nut.
- 4. Snug all 4 Screws. Make final adjustments if necessary and tighten Screws securing Grille.
- 5. Re-install factory grille with Billet Overlay Grille attached into car.

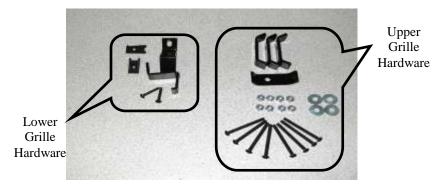
Reminder:

Plug in Fog Lights.

6. Re-install radiator cover and secure with the 6 factory pushpins.

Install Lower Billet Grille:

- 1. You can install the Grille with vehicle on the ground or raise the front of vehicle using ramps, hoist, jacks, etc. to help ease installation (support properly).
- 2. Test fit the Billet Grille to ensure proper fitment.
- 3. Install the #8 U-Nuts onto the Hook Type Brackets.
- 4. Loosely attach the Hook Type Bracket to the Billet Grille with the #8 Screws supplied in kit.
- 5. Place the Billet Grille over the factory lower grille. Rotate the Brackets so that they hook onto the backside of the bumper opening.
- 6. Snug both Screws, make final adjustments if necessary, and tighten Screws securing Grille. **(DO NOT OVERTIGHTEN)**



Thank you for choosing Classic Design Concepts for your restyling needs. If you have any questions or concerns regarding installation please contact <u>Tech@classicdesignconcepts.com</u> or call 866-624-7997

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