



**Classic Sequential Taillights
1996-2004 Mustang
CDC Part Number:
104022**

Note: Read installation instructions before starting.



Component List:

- Instructions
- Two Universal Wire Harnesses

Tools Required:

- Door Panel (Fork) Tool
- 1/4" Drive 11mm Deep Well Socket
- 1/4" Drive Ratchet
- 11mm Wrench
- Phillips Screwdriver

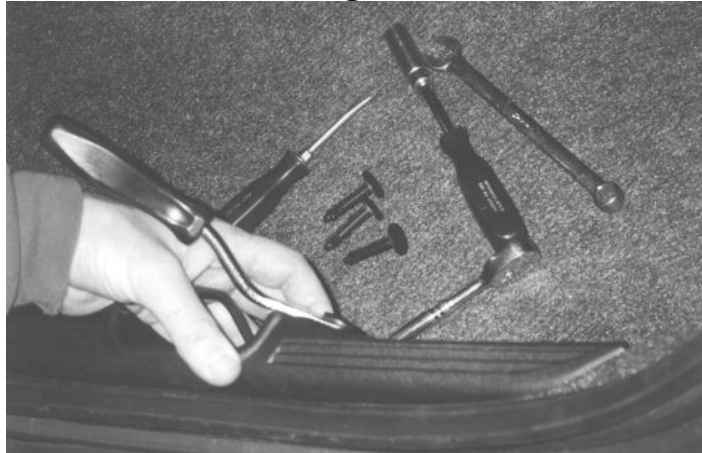
Installation Instructions of Classic Sequential Taillights

1) Open Trunk

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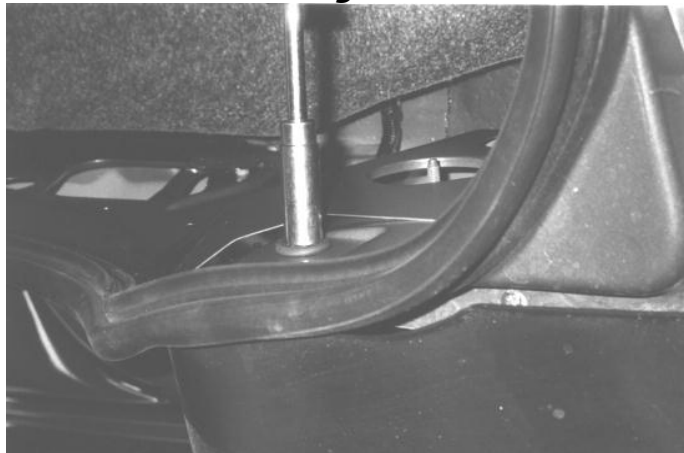
- 2) Remove four "Christmas Tree" fasteners that hold the plastic trim panel at striker plate and remove plastic trim.

Fig. 1



- 3) Remove two plastic speed nuts (Phillips head) one per side, directly behind each taillight in trunk. Remove inner trunk trim panel.
- 4) Remove four nuts per taillight housing (11mm).

Fig 2.



- 5) Unplug wiring harness (one connection per light).

Fig 3



- 6) Push grommets (one per light) with wiring harness through the sheet metal from inside to outside of trunk.

Fig 4



- 7) Remove taillight housings from vehicle.
- 8) With taillight housings on bench, remove bulb sockets from lights and remove harness completely.
- 9) Install the original bulbs in modified harnesses (wipe bulbs with isopropyl alcohol to remove oils from hands and fingers to avoid bulb burnout).
- 10) First, connect backup light bulbs and sockets to the taillight housing. Reinstall bulbs/sockets marked **1, 2, and 3** into taillight housing.

NOTE:

The #1 Bulb Socket installs into the Taillight Socket closest to license plate, #2 into center and #3 into outer most sockets.

- 11) Reinstall taillight housings into vehicle, run harnesses back into original positions and reconnect lamp harnesses to body harness. Be careful that the taillight housings DO NOT FALL OUT.
- 12) Test turn signals. If flashing in wrong direction, correct it by rearranging the bulb sockets in the taillight housing.
- 13) If correct, reinstall the taillight housings to the vehicle and re-install all trim pieces.

IMPORTANT – in order to receive your full refund of the core charge, you MUST return both taillight harnesses.

Thank you for choosing Classic Design Concepts for your restyling needs. If you have any questions or concerns regarding installation please contact Tech@classicdesignconcepts.com or call 866-624-7997.